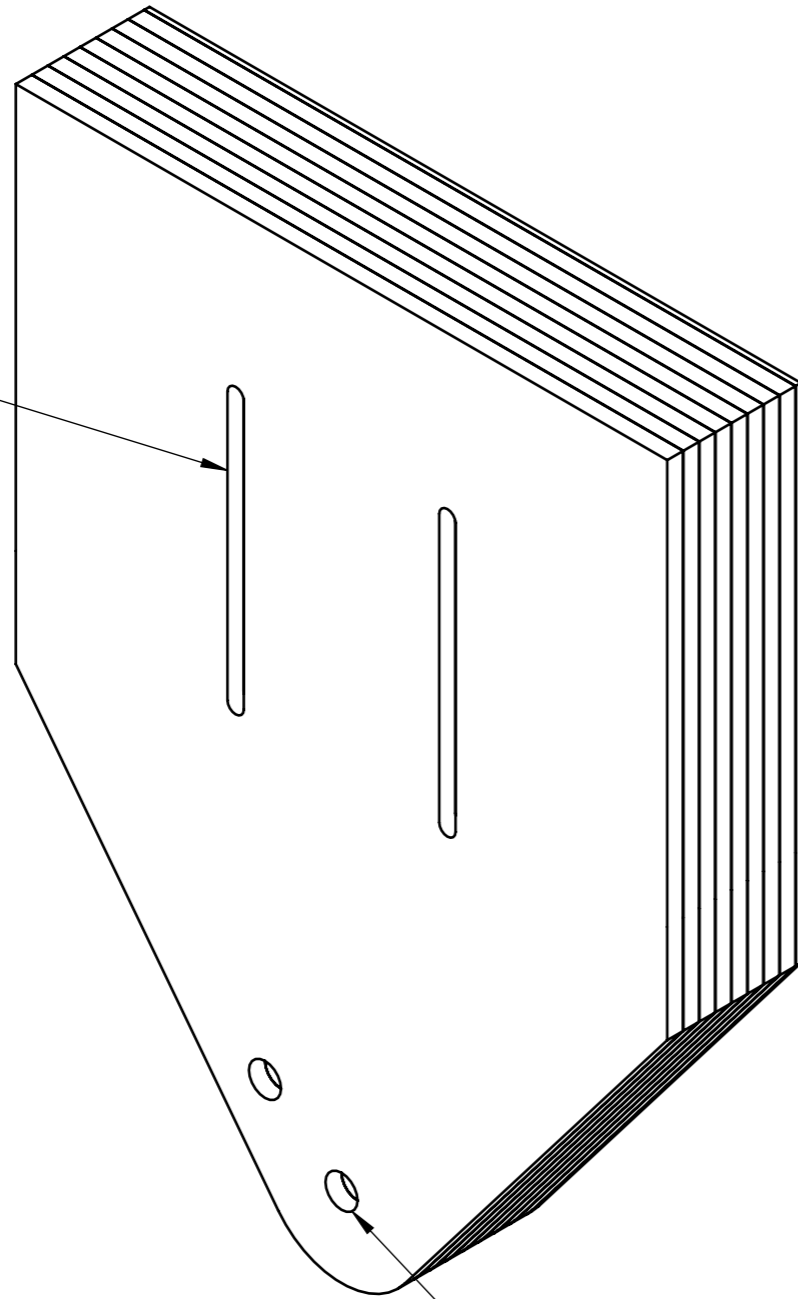


ITEM	DESCRIPTION	THK	ITEM MASS	QTY.	MASS
1	CENTRE ANKLE - MAIN - SLOTS	3	0.05	2	0.1
2	CENTRE ANKLE - MAIN	3	0.05	6	0.3
3	CENTRE ANKLE - SIDES	3	0.04	2	0.1
4	CENTRE ANKLE - RIB	3	0.00	4	0.0
5	CENTRE ANKLE - INNER RIB	3	0.01	4	0.0
6	CENTRE ANKLE - TOP	3	0.04	1	0.0
7	CENTRE ANKLE - ANGLE	3	0.01	2	0.0
8	CENTRE ANKLE - SIDE BASE	3	0.02	2	0.0
9	CENTRE ANKLE - SIDE CURVE	3	0.01	2	0.0
10	CENTRE ANKLE - SIDE RIB	3	0.00	2	0.0
11	CENTRE ANKLE - SIDE ANGLE RIB	3	0.00	2	0.0
12	CENTRE ANKLE - LOCK	3	0.00	4	0.0
13	SKIN			33	0.0
14	CENTRE ANKLE - MAIN - 1mm	1	0.02	1	0.0
15	CENTRE ANKLE - CURVE - 1mm	1	0.00	2	0.0
16	CENTRE ANKLE - BOTTOM CURVE - 1mm	1	0.01	1	0.0
17	CENTRE ANKLE - SIDES - 1mm	1	0.01	2	0.0
18	CENTRE ANKLE - SIDE CURVE - 1mm	1	0.01	2	0.0
19	FASTENERS				0.0
20	Grub Screw Knurled Cup M8 x 50			2	0.0
21	M8 PLAIN WASHER 304			2	0.0
22	Wing Nut M8			2	0.0

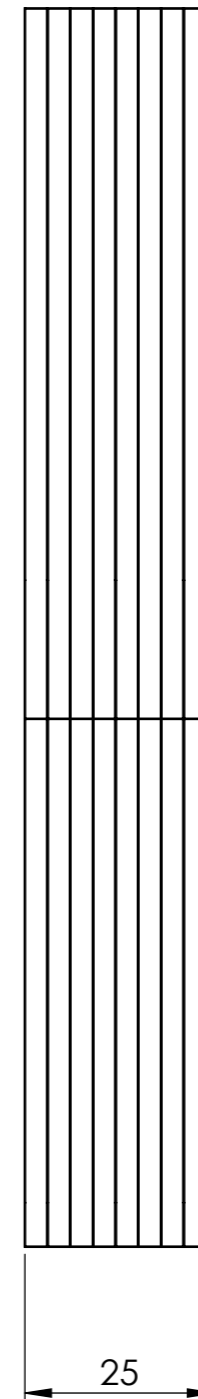
IT IS ADVISED TO CUT 1mm PARTS OVERSIZED
AND TRIM BACK AFTER GLUE HAS SET

These instructions are only a guide.
There are many versions of "R2" style units
Builder ultimately responsible for their build

SLOTS ON BOTH
OUTER SIDES
ONLY

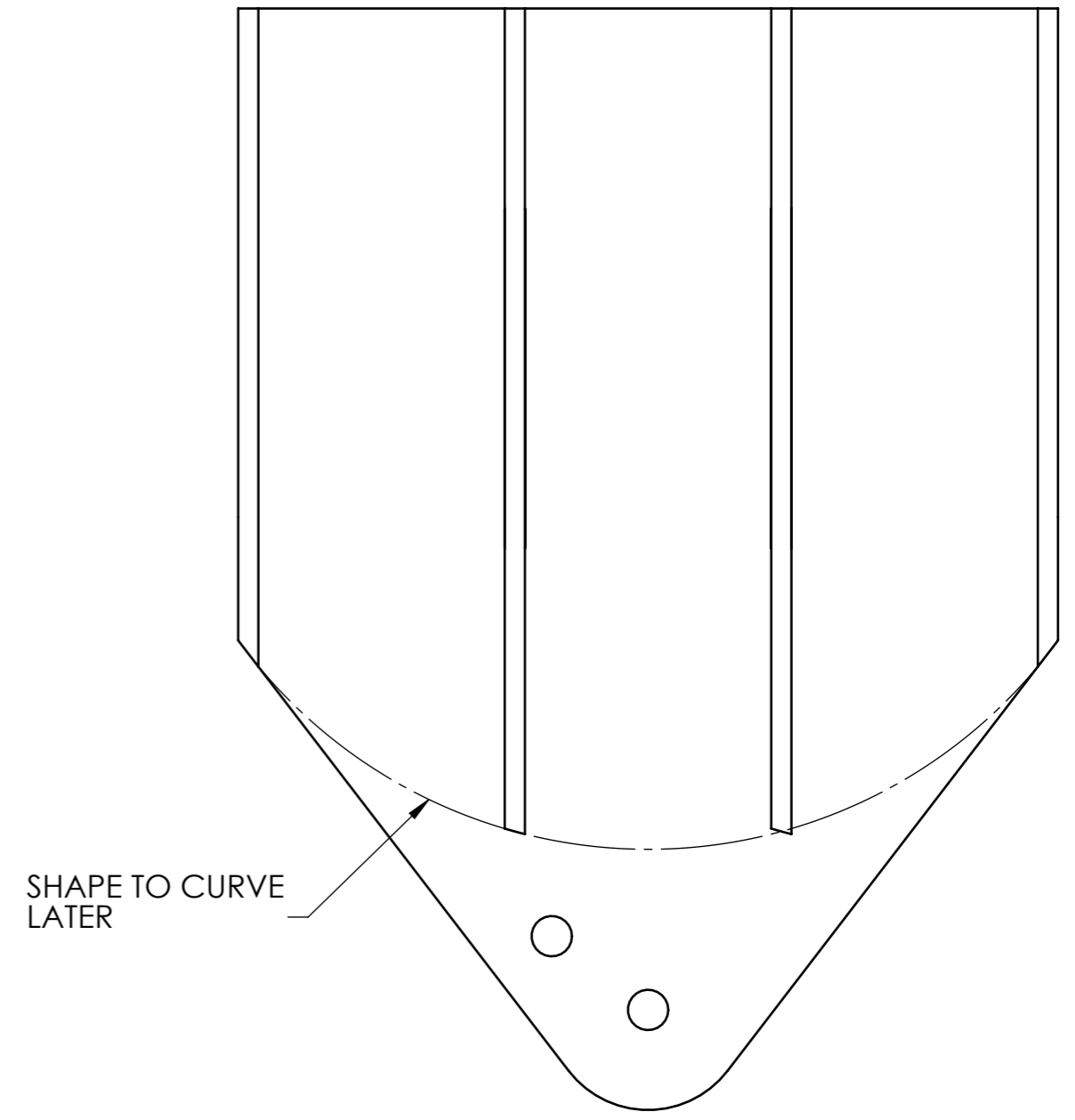
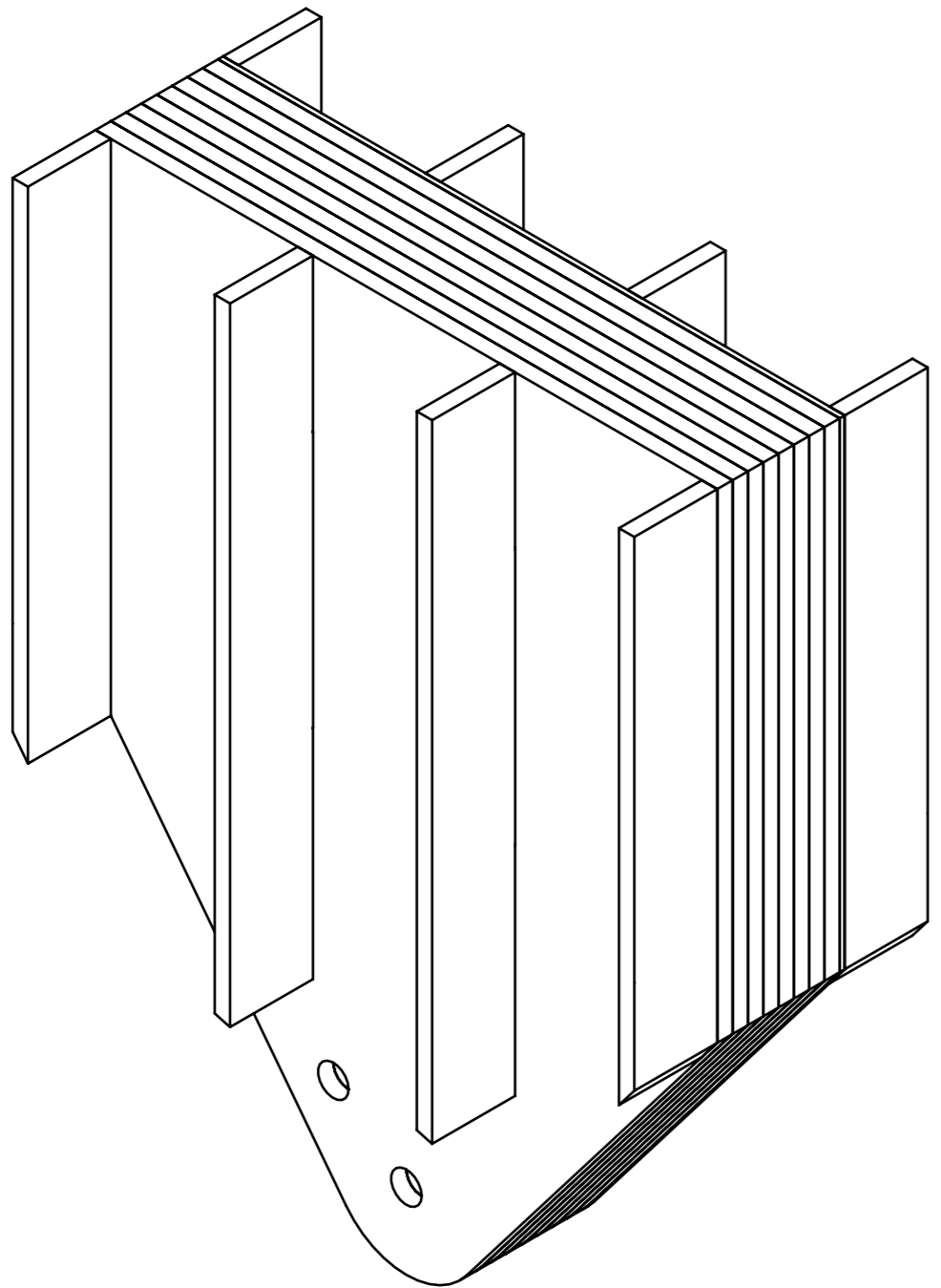


DRILL $\phi 8$



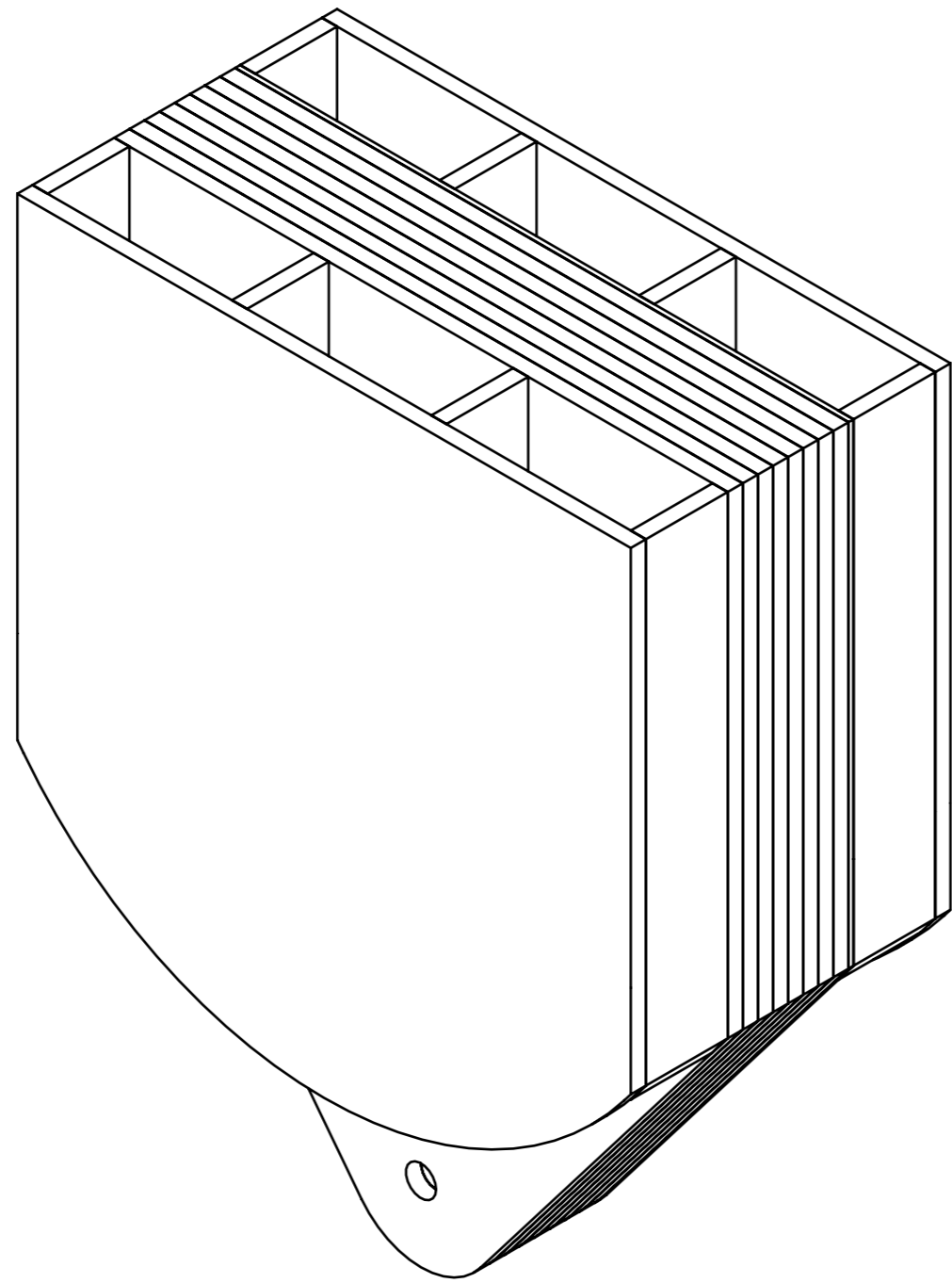
NEED A 1mm PIECE TO MAKE UP
THE 25mm
BETTER IF YOU PUT "INSIDIE" THE STACK
RATHER THAN ON THE OUTSIDE
AS SHOWN

STEP 1

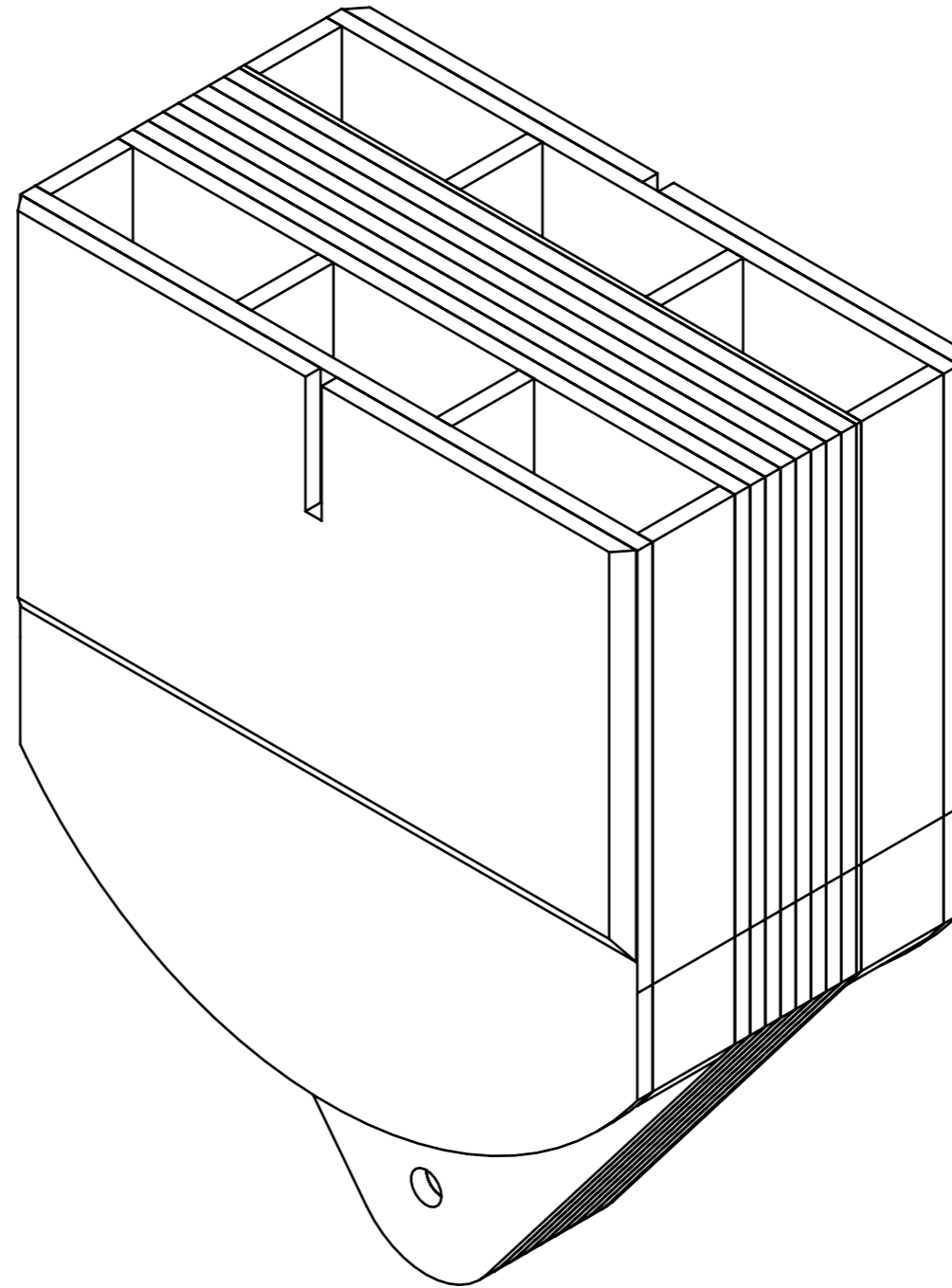


SHAPE TO CURVE
LATER

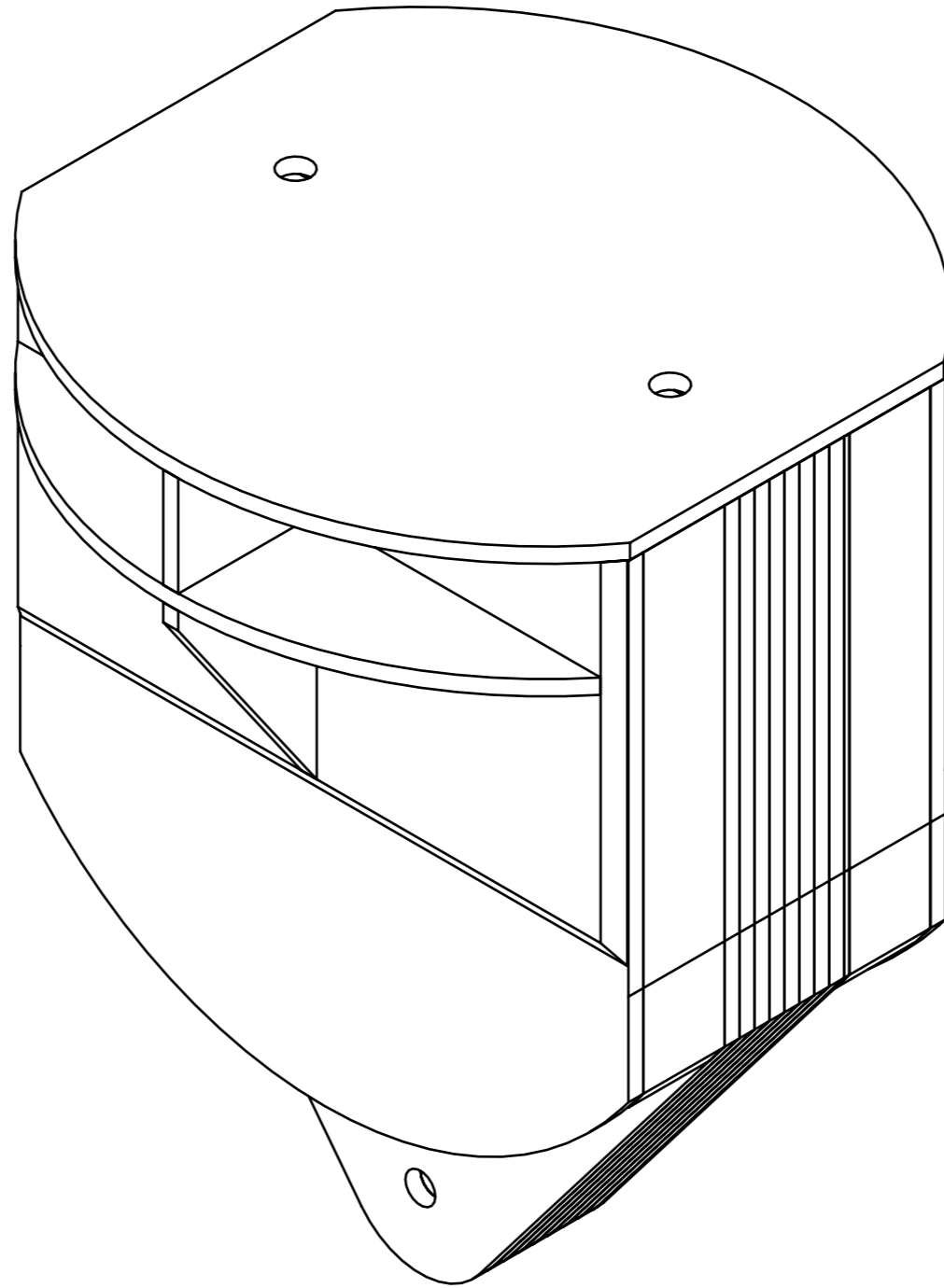
STEP 2



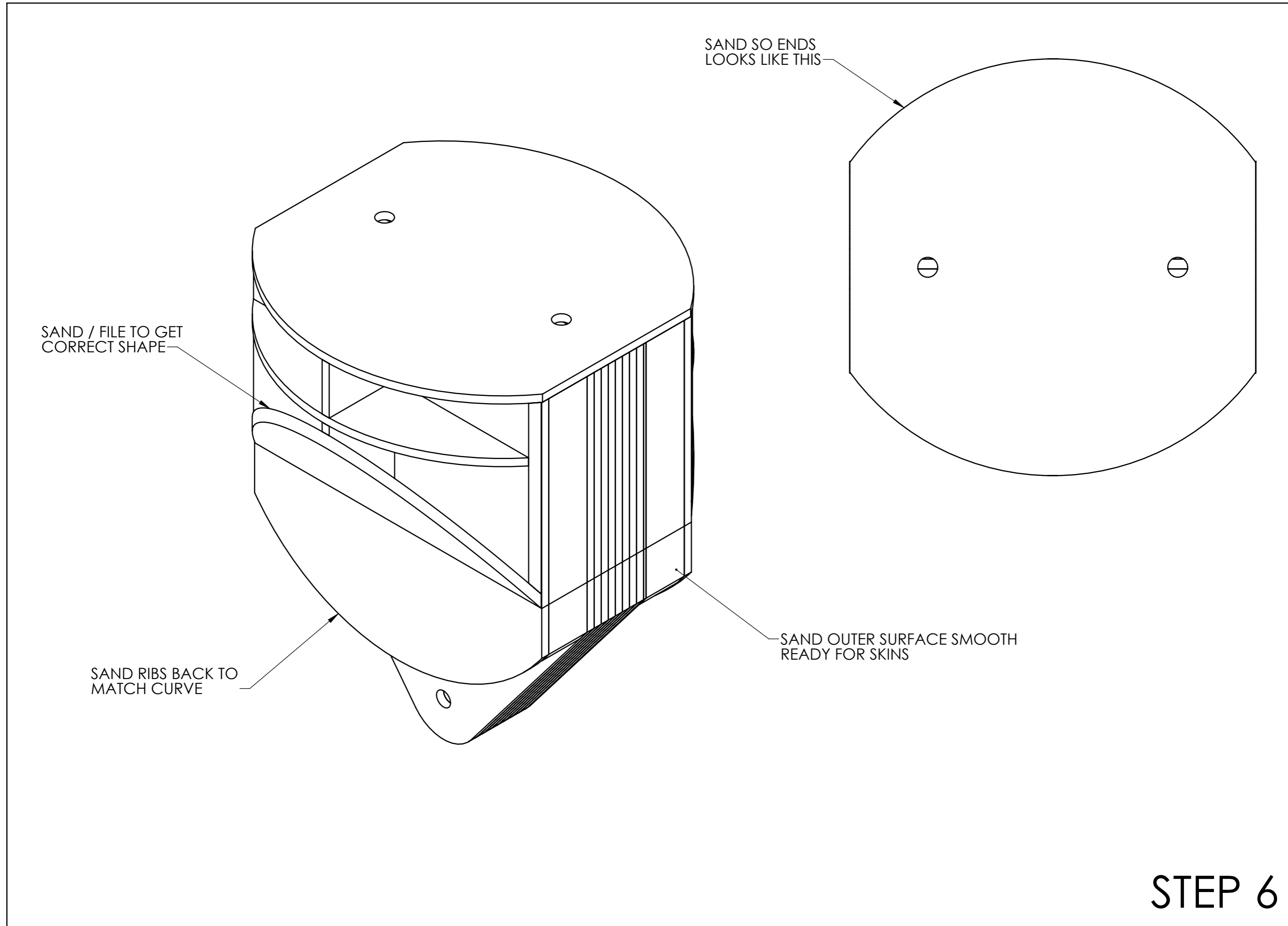
STEP 3



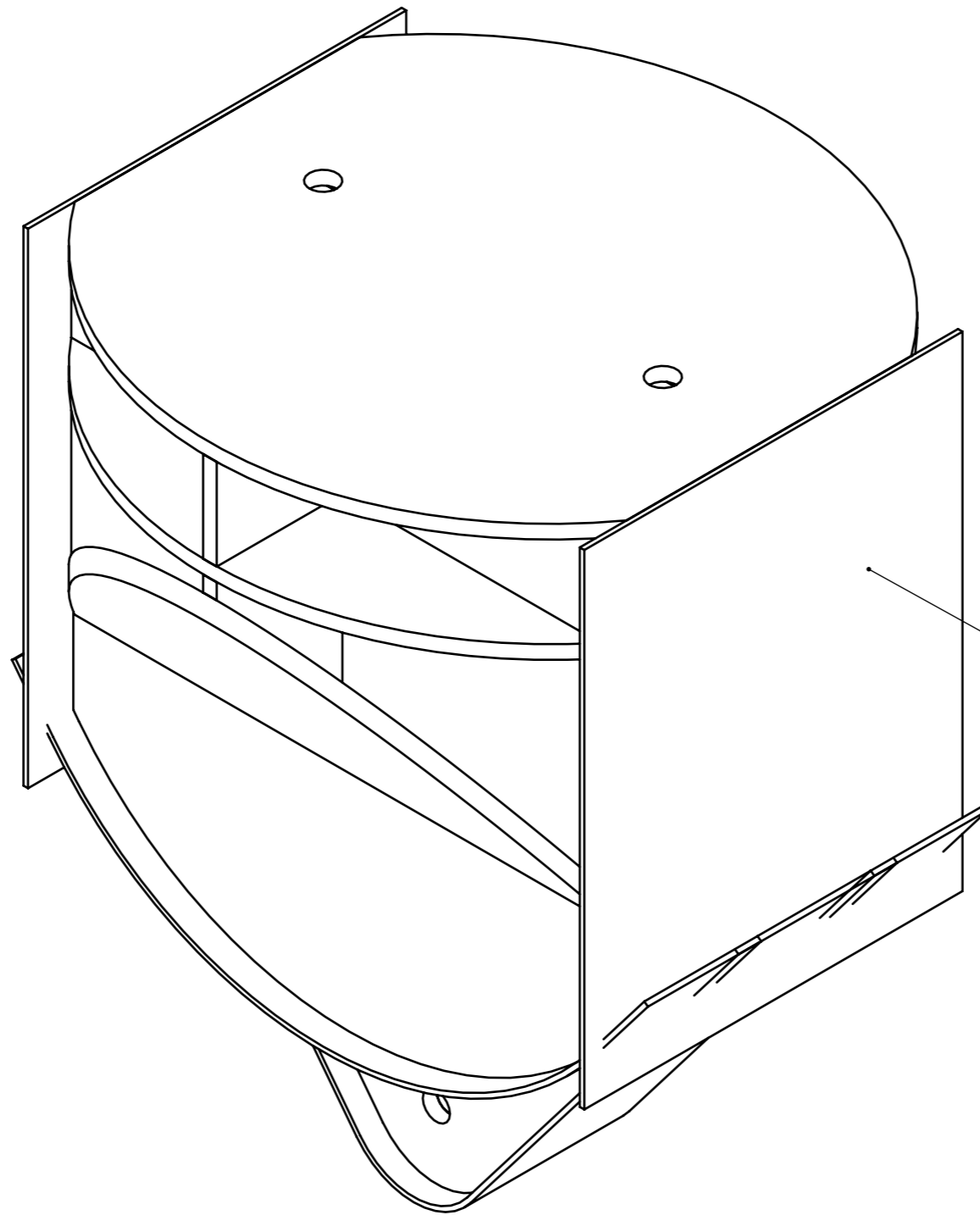
STEP 4



STEP 5

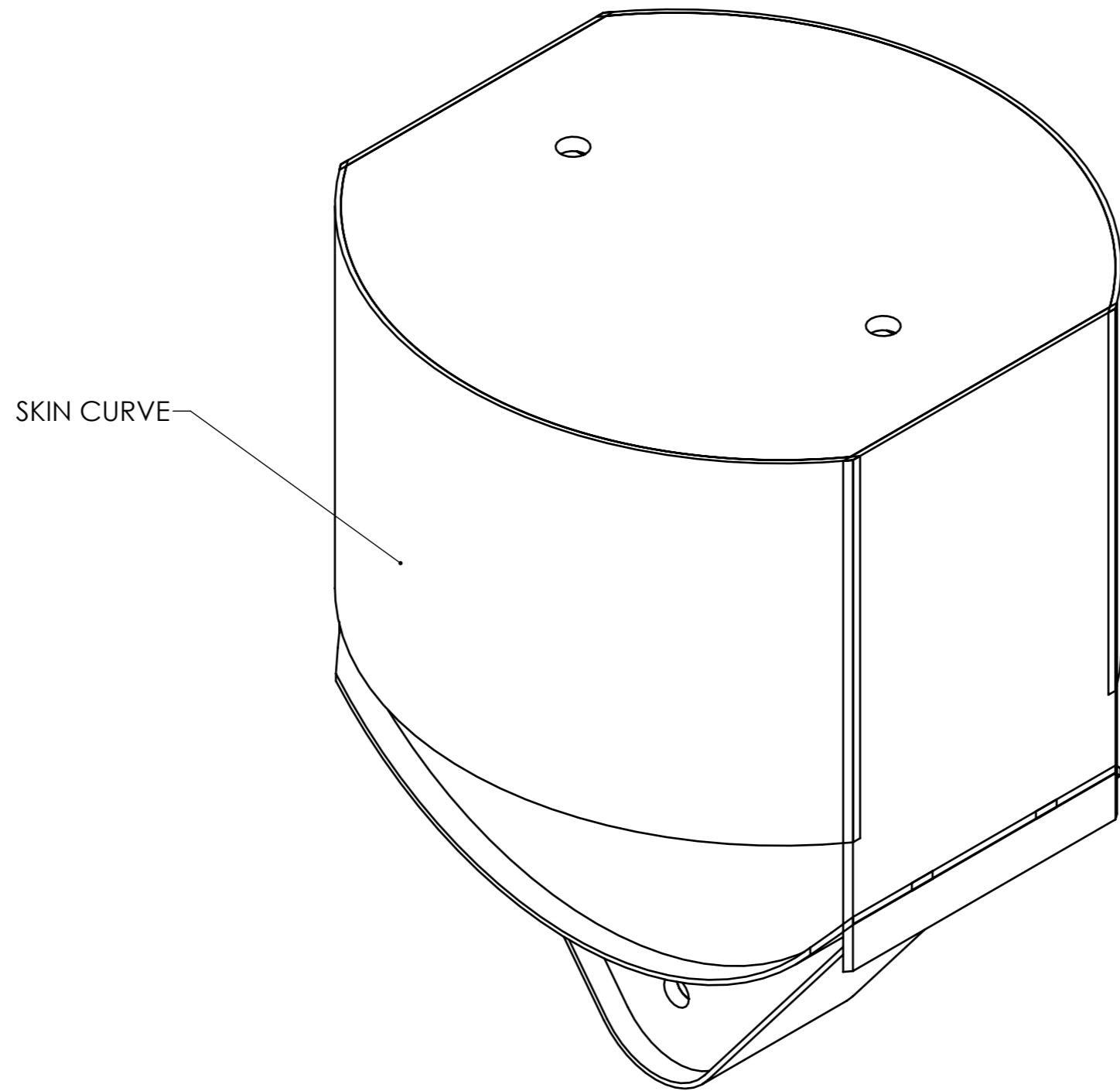


STEP 6

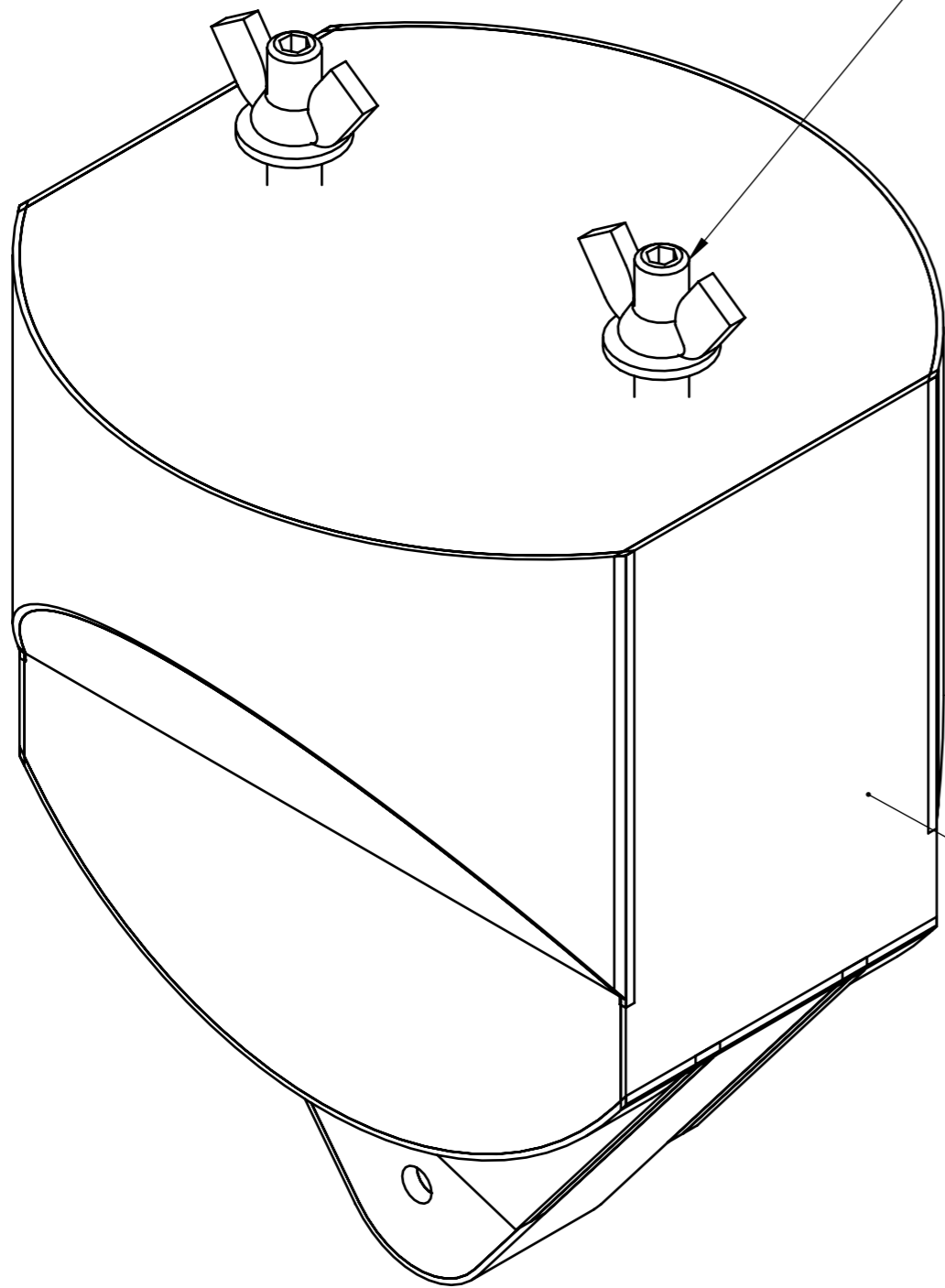


START SKINNING.
MAKE OVER-SIZE AND TRIM BACK

STEP 7



STEP 8



DRILL AND TAP M8 x 25 DEEP

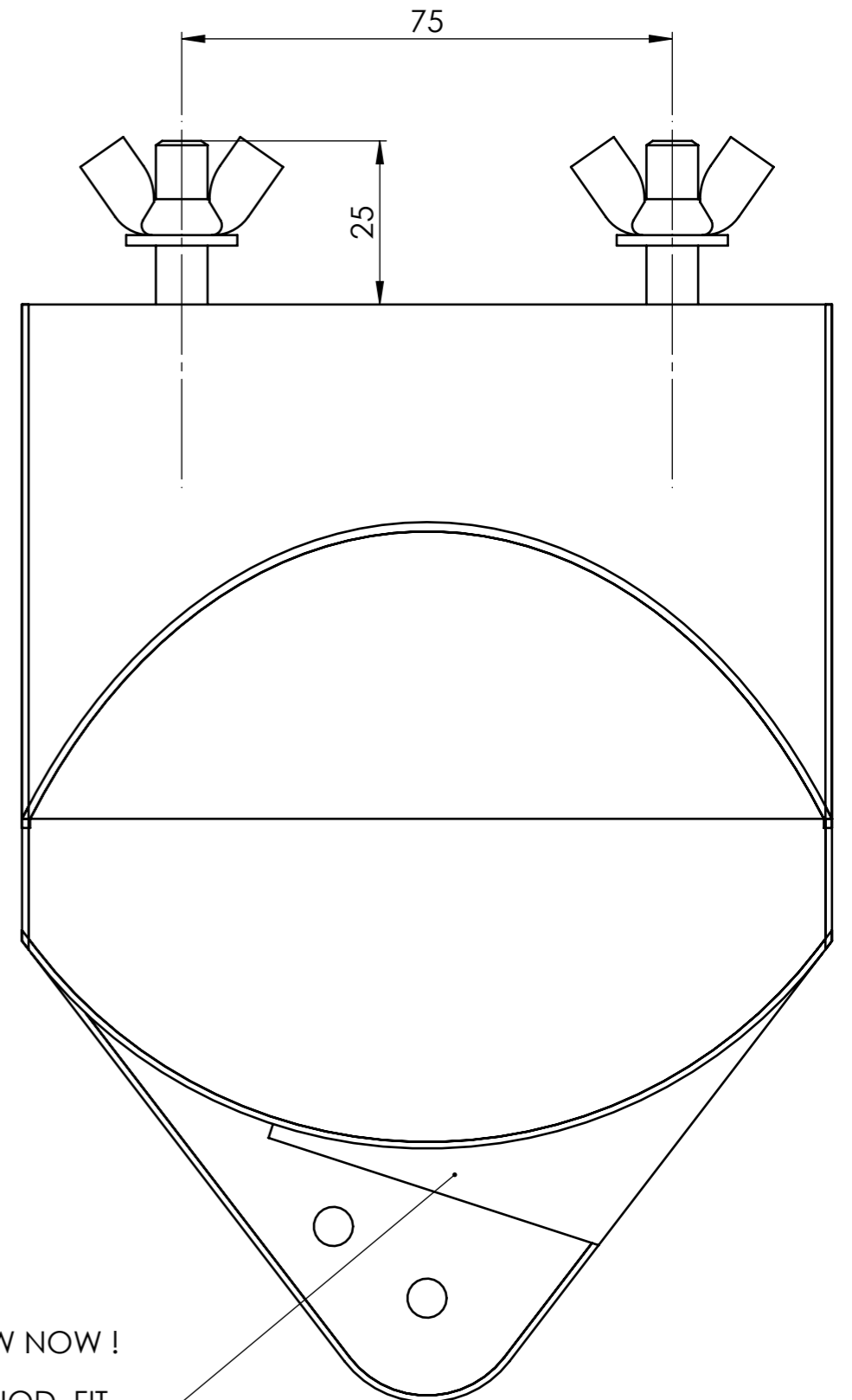
USE 2 x M8x50 GRUB SCREW
OR SOME THREADED ROD CUT
TO 50mm LONG

SOME THREAD-LOCKING COMPOUND
LIKE LOCTITE RECOMMENDED ON
GRUB SCREW TO ANKLE (NOT WINGNUT !!)

DRESS UP THE SKINS

OPTIONAL
OLD STYLE ANKLE LOCKS
(2 LAYERS EACH SIDE)
WE USE M6 LOCKING SCREW NOW !

IF YOU ARE USING THIS METHOD, FIT
AFTER ASSEMBLY WITH CENTRE FOOT



STEP 9